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This table maps the clauses of ISO 9001:2015 to ISO 9001:2008 and is intended to help in the transition to the updated standard. It should be obvious there are some new and old requirements that do not fully map to the standards. The ISO 9001:2015 standard incorporates seven Quality Management Principles including; customer focus, leadership, engagement of people, process approach, improvement, evidence-based decision making, and relationship management all in the context of Risk-Based thinking. Before making the transition, it is strongly recommended to purchase and familiarize yourself with the following documents; ISO 9001:2015 - Quality management systems - Requirements, ISO 9000:2015 - Quality management systems -Fundamentals and vocabulary, ISO 9004:2009 - Managing for the sustained success of an organization - A quality management approach, and ISO 19011:2011 - Guidelines for auditing management systems.

Let Quality Systems Compliance LLC help your company make a successful transition. Contact us today for a free consultation and quote.

Quality Systems Compliance LLC is your “Compliance Partner”

ISO 9001:2015	ISO 9001:2008	Notes
1 Scope	1 Scope	
2 Normative Reference	2 Normative Reference	
3 Terms and Definitions	3 Terms and Definitions	
4 Context of the Organization	n/a	
4.1 Understanding the organization and its context	None	
4.2 Understanding the needs and expectations of interested parties	None	

ISO 9001:2015	ISO 9001:2008	Notes
4.3 Determining the scope of the quality management system	None	
4.4 Quality management system and its processes	4.1 General requirements	
5 Leadership	n/a	
5.1 Leadership and commitment	5.1 Management commitment 5.2 Customer focus	
5.2 Policy	5.3 Quality policy	
5.3 Organizational roles, responsibilities and authorities	5.5.1 Responsibility and authority	
6 Planning	n/a	
6.1 Actions to address risks and opportunities	None	
6.2 Quality objectives and planning to achieve them	5.4.1 Quality objectives	
6.3 Planning of changes	5.4.2 Quality management system planning	
7 Support	n/a	
7.1 Resources	6.1 Provision of resources	
7.1.1 General	6.1 Provision of resources	
7.1.2 People	6.2 Human resources	
7.1.3 Infrastructure	6.3 Infrastructure	
7.1.4 Environment for the operation of processes	6.4 Work environment	
7.1.5 Monitoring and measuring resources	7.6 Control of monitoring and measuring equipment	
7.1.6 Organizational knowledge	None	
7.2 Competence	6.2 Competence, training and awareness	
7.3 Awareness	6.2 Competence, training and awareness	
7.4 Communication	5.5.3 Internal communication	

ISO 9001:2015	ISO 9001:2008	Notes
7.5 Documented Information	4.2.3 Control of documents 4.2.4 Control of records	
7.5.1 General	4.2.3 Control of documents 4.2.4 Control of records	
7.5.2 Creating and Updating	4.2.3 Control of documents 4.2.4 Control of records	
7.5.3 Control of Documented Information	4.2.3 Control of documents 4.2.4 Control of records	
8 Operation	n/a	
8.1 Operational planning and control	7.1 Planning of product realization	
8.2 Requirements for products and services	7.2 Customer-related processes	
8.2.1 Customer communication	7.2.3 Customer communication	
8.2.2 Determination of requirements related to products and services	7.2.1 Determination of requirements related to the product	
8.2.3 Review of requirements related to products and services	7.2.2 Review of requirements related to the product	
8.2.4 Changes to requirements for products and services	7.2.2 Review of requirements related to the product	
8.3 Design and development of products and services	7.3 Design and development	
8.3.1 General	None	
8.3.2 Design and development planning	7.3.1 Design and development planning	
8.3.3 Design and development inputs	7.3.2 Design and development inputs	
8.3.4 Design and development controls	7.3.4 Design and development review 7.3.5 Design and development verification 7.3.6 Design and development validation	
8.3.5 Design and development outputs	7.3.3 Design and development outputs	

ISO 9001:2015	ISO 9001:2008	Notes
8.3.6 Design and development changes	7.3.7 Control of design and development changes	
8.4 Control of externally provided processes, products and services	7.4 Purchasing	
8.4.1 General	7.4.1 Purchasing process	
8.4.2 Type and extent of control	7.4.1 Purchasing process 7.4.3 Verification of purchased product	
8.4.3 Information for external providers	7.4.2 Purchasing information	
8.5 Production and service provision	7.5 Production and service provision	
8.5.1 Control of production and service provision	7.5.1 Control of production and service provision 7.5.2 Validation of processes for production and service provision	
8.5.2 Identification and traceability	7.5.3 Identification and traceability	
8.5.3 Property belonging to customers or external providers	7.5.4 Customer property	
8.5.4 Preservation	7.5.5 Preservation of product	
8.5.5 Post-delivery activities	7.5.1 Control of production and service provision 7.2.1 Determination of requirements related to the product	
8.5.6 Control of changes	4.2.3 Control of documents 5.4.2 Quality management system planning 7.3.7 Control of design and development changes	
8.6 Release of products and services	8.2.4 Monitoring and measurement of product	
8.7 Control of nonconforming outputs	8.3 Control of nonconforming product	
9 Performance evaluation	n/a	

ISO 9001:2015	ISO 9001:2008	Notes
9.1 Monitoring, measurement, analysis and evaluation	8.1 General 8.2 Monitoring and measurement	
9.1.1 General	8.1 General 8.2 Monitoring and measurement	
9.1.2 Customer satisfaction	8.2.1 Customer satisfaction	
9.1.3 Analysis and evaluation	8.4 Analysis of data	
9.2 Internal audit	8.2.2 Internal audit	
9.3 Management review	5.6 Management review	
9.3.1 General	5.6.1 General	
9.3.2 Management review inputs	5.6.2 Review input	
9.3.3 Management review outputs	5.6.3 Review output	
10 Improvement	n/a	
10.1 General	8.3 Control of nonconforming product 8.5 Improvement	
10.2 Nonconformity and Corrective Action	8.3 Control of nonconforming product 8.5.2 Corrective action	
10.3 Continual Improvement	8.5.1 Continual improvement	

Key Definitions

- **context of the organization** - is a process that determines factors which influence the organization's purpose, objectives and sustainability. It considers internal factors such as values, culture, knowledge and performance of the organization. It also considers external factors such as legal, technological, competitive, market, cultural, social and economic environments
- **interested parties** - are those that provide significant risk to organizational sustainability if their needs and expectations are not met
- **Plan-Do-Check-Act (PDCA)** – is a four-step process for the control and continuous improvement of processes and products
- **process approach** - the systematic definition and management of processes, and their interactions, to achieve the intended results in accordance with the quality policy and strategic direction of the organization
- **risk-based thinking** – addresses both risks and opportunities and establishes a basis for increasing the effectiveness of the quality management system, achieving improved results and preventing negative effects.